









TIMBER


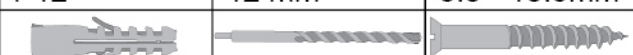
Wood Screws 			Cipboard Screw 	Cut Screws 		
Size	Pilot Hole in Wood		Size	Pozi drive	Size	Square Bit
	Soft	Hard				
3.0 mm	1.5 mm	2.0 mm	3.0 mm 3.5 - 5mm 6.0 mm	Pozi 1 Pozi 2 Pozi 3	3.0 - 3.5mm 4.0 - 5mm 6 mm	Square 1 Square 2 Square 3
3.5 mm	1.5 mm	2.0 mm				
4.0 mm	2.0 mm	2.5 mm				
4.5 mm	2.0 mm	2.8 mm				
5.0 mm	2.5 mm	3.2 mm				
5.5 mm	3.0 mm	3.5 mm				
						


METAL

Blind Rivets		Self Tappers		
Rivet Size	Hole size	Pilot Hole in Metal Sheet		
		Size	Thin	Thick
3.2 mm	3.5 mm	3.0 mm	2.0 mm	2.5 mm
4.0 mm	4.2 mm	3.5 mm	2.8 mm	3.0 mm
4.8 mm	5.0 mm	4.0 mm	3.2 mm	3.5 mm
		4.5 mm	3.5 mm	4.0 mm
		5.0 mm	4.0 mm	4.5 mm
		6.0 mm	5.0 mm	5.5 mm
				



WALL

Expansion Bolts - Drill & spanner size				Masonry Bits & Plugs		
Number	Drill Hole for Shell	Drill Hole for Bolt	Spanner size	Number on Plug	Masonry Bit Size	Screw Size for Plug
M5	10 mm	5 mm	no 8	P5	5 mm	3.0 - 4.0 mm
M6	12 mm	6 mm	no 10	P6	6 mm	3.5 - 5.0 mm
M8	14 mm	8 mm	no 13	P7	7 mm	4.0 - 5.5 mm
M10	16 mm	10 mm	no 17	P8	8 mm	5.0 - 7.0 mm
M12	20 mm	12 mm	no 19	P10	10 mm	6.5 - 8.5 mm
				P12	12 mm	8.0 - 10.5mm
						

Coach Screw - Plug & Spanner Size		
Size	Plug for coach screw	Spanner size
5 mm	7 mm	no 8
6 mm	8 mm	no 10
8 mm	10 mm	no 13
10 mm	12 mm	no 17
12 mm	14 mm	no 19
		



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Fasten & Fix it...